# Functionalization of single and multi-walled carbon nanotubes by chemical treatment

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#### Abstract

# In this work we experimentally investigated SWCNTs and MWCNTs to increase their thermal conductivity and electrically functionalization process using different reagents (nitric acid, HNO<sub>3</sub> followed by acid treatment with H<sub>2</sub>SO<sub>4</sub>), then washed with deionized water (DW) and then treated with H<sub>2</sub>O<sub>2</sub> via ultrasonic technique. Then repeated the steps with MWCNTs and compare their results in an effort to improve experimental conditions that efficiently differentiate the surface of the single walled carbon nanotubes (SWCNTs) and multi walled carbon nanotubes (MWCNTs) that less nanotubes destroy and to enhance the properties of them and also to reduce aggregation in liquid. the results were prove by XRD, and infrared spectroscopy (FTIR). The FTIR spectrum shows the presence of carboxylic group after treatment with (acid oxidation and H<sub>2</sub>O<sub>2</sub>) and refers to Functionalization (SWCNTs) and (MWCNTs) on the surface wall microscopic images show surface adjustment on SWCNTs and (MWCNTs) structure after any treatment. AT last, a fully of SWCNTs and MWCNTS were obtained successfully accomplished with the reduction of the collapsed structure.

#### Key words

Multi-walled carbon nanotubes (MWCNTs), H singlewalled carbon nanotubes (ESWCNTs), functionalization.

#### Article info.

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# تحسين خواص الانابيب الكاربونية النانوية المفردة والمتعددة الجدران بطريقة المعالجة الكيميائية اكرم شاكر احمد<sup>1</sup>، فاضل عباس عمران<sup>1</sup>، ضحى سعد احمد<sup>2</sup> امعهد الليزر للدراسات العليا، جامعة بغداد، العراق <sup>2</sup>قسم العلوم التطبيقية، الجامعة التكنولوجية، العراق

#### الخلاصة

في هذا العمل قمنا بالتحري عن عملية تحسين وظائف SWCNTS، والتي يتم معالجتها بمواد تفاعلية مختلفة (حمض النيتريك، HNO وتليها المعالجة الحمضية باستخدام H2SO<sub>4</sub>)، ثم تغسل بالماء المقطر (DW) ثم تعامل مع H2O<sub>2</sub> عبر تقنية الموجات فوق الصوتية. ثم كرر الخطوات مع MWCNTs وقارن نتائجها في محاولة لتحسين الظروف التجريبية التي تفرق بكفاءة سطح الأنابيب النانوية الكربونية أحادية الجدار (SWCNTs) والأنابيب النانوية الكربونية متعددة الجدران (MWCNTs) التي تقل فيها الأنابيب النانوية الكربونية أحادية الجدار وليتوزيز خصائصها وأيضا للحد من التجريبية التي تفرق بكفاءة سطح الأنابيب النانوية الكربونية أحادية الجدار ولات (SWCNTs) والأنابيب النانوية الكربونية متعددة الجدران (MWCNTs) التي تقل فيها الأنابيب النانوية ولتعزيز خصائصها وأيضا للحد من التجميع في السائل. وقد تم تأكيد النتائج من قبل XRD، والتحليل الطيفي ولتعزيز خصائصها وأيضا للحد من التجميع في السائل. وقد تم تأكيد النتائج من قبل XRD، والتحليل الطيفي الأشعة تحت الحمراء (FTIR)، المجهر الإلكتروني الماسح (SEM). ويبين الطيف SWCNTs) ويبين الطيف SWCNTs) ويبين الطيف التحريب النانوية الكربونية متعددة الجدران (SEM) التي تقل فيها الأنابيب النانوية الكربوكسيل مع العدمن التحميع في السائل. وقد تم تأكيد النتائج من قبل XRD، والتحليل الطيفي ولاتعزيز خصائصها وأيضا للحد من التجميع في السائل. وقد تم تأكيد النتائج من قبل MRS، والتحليل الطيفي الكربوكسيل بعد العلاج مع (أكسدة حامض و 12O2) ويشير إلى SWCNTs (SWCNTs) ويبين الطيف SWCNTs) ويبين الطيف SWCNTs وبنية الكربوكسيل بعد العلاج مع (أكسدة حامض و 1402) ويشير الى SWCNTs (MWCNTs) ويبين الطيف SWCNTs) معلى الجدار الخارجي السطح. تظهر الصور المجهرية تعديل السطح على SWCNTs وبنية (MWCNTs) بنجاح مع MWCNTs) بنجاح مع مالالادمان (SWCNTs) ورسيل معامي و SWCNTs) من مالالي والا مالالي من المالي ورالي SWCNTs وبنية الكربوكسيل بعد كل معاملة. وأخسان عامل مع على SWCNTs ورالي (SWCNTs) مع مالحدار الخارجي السطح. تظهر الصور المجهرية تعديل السطح على المار

# Introduction

Carbon nanotubes (CNTs) are composed of graphene layers which are rolled up cylindrically with diameter in the nanometer scale. CNTs consist fully of  $sp^2$  carbon-carbon bonds and attractive scientists around the world because of its unique and structure. electronic optical properties [1, 2] as well as, **CNTS** possibly better conductors than metals comparable to Copper at room temperature while, because of the being of different defects or pollution created during the CNTs growth, the conductivities of individual CNTs are much Less than these under ballistic conduction with nanovubes free of defects [3, 4].

Furthermore, the critical dilemma in using carbone nanotubes is due to the low dispersion and aggregation of carbon nanotubes, as well as the interaction of the attractive van der Waals between them [5]. Improved The dispersion characteristic of carbon nanotubes have become a challenge to increase the characteristic of carbon nanotubes (CNTS). Self-aggregation, To outdo the chemical adjustment of Carbon nanotubes (CNTs) has been known effective as an method of characterization, encouraging dispersion and activating the surface at the same time or using the surfactant is an effective way to improve its adhesion to host matrix material [6-8].

Carbon nanotubes like MWCNTs and SWCNTs have attracted particular attention because their superb mechanical and electronic properties as well as their resistance to acid / base media [9]. These nanoparticles take important role in developing of Sensors [10] and the manufacture of composite materials [11]. However, the static nature and hydrophobic of nanotube surface that have been prepared is unlike to these applications [12]. In order to develop the contact of carbon nanotubes and molecules, it is essential to modify the nanotube surface. Oxygen containing groups are formed which are attractive to develop the interaction between carbon nanotubes and the solvent Matrix on surface of nanotubes by chemical processing such as nitric and sulfide acid [13].

# Material and method 1.Material's

Carbon nanotube single wall carbon nanotubes (SWCNTS) and multi wall nanotubes (MWCNTS). carbon SWCNTs are considered as a graphene plate wrapped in a cylinder where they are not defective, with hexagonal rings placed in contact to join smoothly [14, 15]. MWCNTs, referred to as the name, are referred to as many graphene sheets wrapped in carbon nanotubes, filling the inner cavities of each other until the nanotube tube ends. [16] Thus, many layers of MWCNTs were built with SWCNT more solid than [17].

# Sulfuric acid (H<sub>2</sub>SO<sub>4</sub>)

Sulfuric acid has a chemical formula  $H_2SO_4$  is a strong metallic acid. It has a mass of 98.08 g/mol, a colorless appearance liquid, density of 1.84 g/cm<sup>3</sup>, melting point 10.38 °C, boiling point 279.6 °C.

# Nitric Acid (HNO<sub>3</sub>)

Nitric Acid or Fire Water HNO is a highly toxic, highly corrosive acid that has the potential to cause serious burns and is colorless in its purity. Old samples tend to yellow because of accumulation of nitrogen oxides. Its formula: HNO<sub>3</sub>, Particle block: 63.01 g, Density: 1.51 g/cm "Boiling point: 83 °C.

# Hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>)

Hydrogen peroxide or oxygen water is a chemical compound with  $H_2O_2$ , a light blue color appears colorless in diluted solutions, slightly more viscous than water. Hydrogen peroxide is a weak acid, but it has strong oxidizing properties.

# Functionalization method of CNTs 1.Treatment of Single-Wall Carbon Nanotube (SWCNTs)

0.2 g, of (Raw-SWCNTs) was treated in mixture of (25% HNO<sub>3</sub> and 75%  $H_2SO_4$ ) and sonicated vibrations in the Ultrasonic Bath for 40 min at temperature of 37 C. Then, the mixture washed with (40) mL of DI water using polycarbonate membrane  $(0.22 \mu m)$ . The procedure of treated SWCNTs) was repeated with substituted solvent like 100 % V\V H<sub>2</sub>O<sub>2</sub>. The subsequent of treatment with H<sub>2</sub>O<sub>2</sub> leads to complete the oxidation process initiated by (HNO<sub>3</sub> and  $H_2SO_4$ ) in a moderate manner. The Solid was washed with deionized water several times until the pH of the filter was about (7). The solid material was dried for 24 h at (170 - 200 °C) producing functionalized SWCNTs functional with groups (SWCNT-COOH) [18].

# 2. Treatment of Multi-Wall Carbon Nanotube (MWCNTs)

In this treatment, 0.15 g of Raw-MWCNTs was treated in mixture of (25% HNO<sub>3</sub> and 75% H<sub>2</sub>SO<sub>4</sub>) in a flask. The raw material and acids were ultrasonic in the ultrasound bath at for 50 min at 37 °C. Then, the mixture of was diluted with (40) ml of DI Water using a polypropylene membrane (0.22 mm) in Vacuum -Filtered. Then, the solvent was substituted with  $H_2O_2$ (100%) and the same procedure was repeated by treating with  $H_2O_2$  in a moderate manner. The solids were washed with deionized water until the PH of the filter was about (7) and dried in the furnace for 24 hour at (170 -200 °C) resulting in functionalized MWCNT-COOH (MWCNT-COOH) [14]. Surface modification of carbon nanotubes (CNTS) using acids can be considered an effective method to overcome these problems. The process of functionalizing different carbon nanotubes with different reagents and varying degree of Oxidation is a process in which functional groups (OH, C =O, and COOH) may be applied to (SWCNTS) and (MWCNTS) as in Fig.1 shown describing oxidation Phase procedures [8].



Fig.1: Chemically modified carbon nanotubes (CNTs) [7].

Destruction of the structure has caused changes in the worthy characteristics of the CNTs. This is the main objective at the work. We're dispersion studying the in this research, morphology of functional MWCNTs and SWCNTs as well as the chemical properties with different kinds regents (HNO3 concentration and

H<sub>2</sub>SO<sub>4</sub>). We are trying to make MWCNTs and SWCNTs with less disruption of the structure, and make comparison F-SWCNT with raw-SWCNT as well as functionalized F-MWCNT by acid treatment as compared with raw-MWCNTs as shows in Fig. 2.



Fig. 2: Carbon nanotubes before and after functionalization.

To estimate the dimensions and crystalline structure (MWCNTs), (SWCNTs) and fictionalized an x-ray diffraction study (XRD) was performed. FTIR is mainly used as qualitative technique for evaluation of functional group [19].

# Characterization of the functionalized CNTs

The surface treated tubes (CNTs) by various means carboxylic functional groups (O =C-OH and C-OH) can be shown. To complement the dispersion data, chemical structures and detailed structures such as carbon nanotubes (CNTs) and functional nanotubes were characterized by XRD, FTIR and SEM. Of the FTIR spectra, indicates the presence of carboxylic group (CNTs) n the outer surface wall and chemical composition. The crystalline structure of functional patterns (CNTs) was confirmed by x-ray diffraction measurements (XRD). The method was use in technical specification CNTs produced a segmented structure towards functional CNTs [19].

# Results and discussion 1. Infrared spectroscopy (FTIR)

FTIR was performed on SWCNTs and MWCNTS in state of raw and modification with different processors in the range of about 500 to 4000 cm<sup>-1</sup> for functional acidic processing F-SWCNTs compared with SWCNTs and F-MWCNTs raw functional acidity compared to raw MWCNT, as shows in Fig. 3.

The FTIR spectra of raw-SWCNTs show a wide peak at  $3419.56 \text{ cm}^{-1}$ , that

belong to re-extends O-H to the hydroxyl group of Fig. 3 (a) that attributed to fluctuation of carboxyl group. Because of the oxidation of **SWCNTs** surfaces throught purification by the manufacturer can be Carboxyl groups on the outer surface of raw-SWCNTs. The frequency of carboxylation expansion at SWCNT was at 1693.38 cm<sup>-1</sup>, refer to that carboxyl groups formed by the partial oxidation some of carbon atoms on SWCNTS by HNO3 and H2SO4. The band (O- H) stretching at 3417.63 and 1716.53 cm<sup>-1</sup> in the MWCNT-COOH spectrum, and can be allocated to OH extension of carboxylic groups (O =C-OH and C-OH), whereas, the peak at (1703 cm<sup>-1)</sup> Not identical. The peak can be tied to 1118.64 cm<sup>-1</sup> with the spinal cord of carbon nanotubes [16]. The signal at 1163 cm<sup>-1</sup> may be related to the expansion of C-O in the same functions while the peak at 1734 cm<sup>-1</sup> is associated with acid functionalized F-SWCNT with O-H Deformation of the acid group of carboxylic. the broad absorption level is due to 3417.63 cm<sup>-1</sup> cause to O-H expansion of the hydroxyl groups, that can be traced to

oscillation of carboxyl groups (O = C-OH and C-OH) [7].

Acid treatment of MWCNTs as compared with raw-MWCNT is shown in Fig .3. From the results, it can be observed typical bands corresponding to carboxyl groups (COOH) and hydroxyl groups (-OH) generated on the modifying MWCNT surface. In Fig.3 (b), a peak at  $1118.64 \text{ cm}^{-1}$  is related to the fact that double stretching bound C=C of the MWCNTs. For acid treatment, broad absorption band has been seen at 3417.63 cm<sup>-1</sup> and 3738 cm<sup>-1</sup> which is impute to O-H extent of the hydroxyl group. Those bands related to the oscillation of hydroxyl groups -OH, The carboxylic groups of F-MWCNTS were confirmed by (FTIR) at  $1734 \text{ cm}^{-1}$  (C=O) AS shows in Fig.3(b) Because of the oxidation of the surfaces for (MWCNTS) during treatment with a mixture of acids, carboxylic groups be can on F-MWCNTs surfaces. There is some peaks appear around 1627.81 cm<sup>-1</sup> that resulted from the mono-boundary origin (C-C) indicate the presence of MWCNTs.



(a) Raw MWCNT



Fig.3: (a) Raw-MWCNTs and (b) raw-SWCNTs FTIR spectra.



(c) Functionalized SWCNTs



(d) Functionalized MWCNTs

Fig.3: (c) Functionalized SWCNTs by nitric acid and sulfuric acid treatments and (d) functionalized MWCNTs by in nitric acid and sulfuric acid treatments.

#### X-ray diffraction patterns

X-ray diffraction patterns of raw and functionalized SWCNTs and MWCNTS as qualified in preceding work [11, 12]. As show in Fig. 4 is expected, where the significant diffraction pattern of raw SWCNTs appears at  $2\Theta$  of 26.1 as shown in Fig.4(a) The vertices of  $2\Theta$  peaks (002) correspond to reflection planes or are recognized as interlayer spacing among closet graphite layers, the reflection peak (002) were noticed at the same 2 $\Theta$  values in as-synthesized and functional SWCNTs. Diffraction, Fig.4(a) shows the Diffraction peak intensity of SWCNTs at (002) in HNO<sub>3</sub> and H<sub>2</sub>SO<sub>4</sub> acid treatments of that increasing to (IF -HNO 3= 284 and  $IF-H_2SO_4$ = 252), respectively as compared to the raw-SWCNTs (Ir = 204). These results reveal loose of the CNTs fibrilla after and forming more acids treated Straighten **CNTs** floss in functionalized SWCNTs. From XRD functionalize patterns of the SWCNTs samples, it's shown that the XRD patterns were same to the as-synthesized SWCNTs. From XRD patterns, it can be concluded that functionalized SWCNTs is still has same cylinder wall structure and inter spacing after planner the functionalization process. **SWCNTs** structure was protected even after undergone the treatment as confirmed from XRD analysis previously. Fig.4(b), shows the X-Ray diffraction patterns of process MWCNTS. As described in the other works, at the same 20 values in as-synthesized and functionalized MWCNTs diffractions. And in Fig.4(b) the intensity of diffraction peak at (002) in nitric acid and sulfuric acid of the carbon nanotubes floss after process of treatment and form more arrange CNTs Floss in the functionalized MWCNTs treatments of MWCNTs was increased to (IF-HNO<sub>3</sub>=284 and IF-H<sub>2</sub>SO<sub>4</sub>=252), respectively, as comparable to the Raw - MWCNTs (Ir=204).



Fig.4: (a)Raw-SWCNTs, (b) functionalized SWCNTs using chemical methods, (c) raw-MWCNTs XRD patterns (d) functionalized MWCNTs using chemical methods. Conclusions

This work Functionalized SWCNTs and MWCNTs were obtained by acid treatment of SWCNTs and MWCNTs with different reagents (acid oxidation methods and  $H_2O_2$ ). After acid treated, good distributed **SWCNTs** and dispersion MWCNTs are obtaining because of (OH, C=O, and COOH) Groups generators on the surface of carbon nano tubes by FT-IR and The functional groups on XRD. surface wall of both SWCNTs and MWCNTS are effectively formed with hvdrogen bonding with ethanol solution after 40 minutes. The method of resonance feature is the easy and simple rout to functionalize MWCNTs in treated without destroying the severe structure of both SWCNTs and MWCNTs. in addition, a stable system of functionalized F-SWCNTs and and F-MWCNTS, has achieving therefore the efficiency of this process has been verified to distinguish between SWCNTs and MWCNTs.

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